



CHECKLIST

Checklist: Operational Readiness for AI and Machine Learning Programming

A practical checklist for technical teams to assess whether an AI or machine learning use case is suitable, validated, deployable, and monitorable in production.

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Use this checklist to decide whether an AI or machine learning project is ready for production use and ongoing operations.

1) Use-case fit

- ☐ [] The business problem is clearly defined.
- ☐ [] The expected outcome is measurable.
- ☐ [] A simple rules-based or deterministic solution was considered.
- ☐ [] Machine learning is justified by noise, variability, scale, or the need for prediction/ranking/classification.
- ☐ [] Failure impact has been assessed for the intended use case.
- ☐ [] The model will support a decision, not replace required human judgment where risk is high.

2) Data readiness



- ☐ Required data sources have been identified.
- ☐ Data ownership and access are approved.
- ☐ Input data is representative of the production environment.
- ☐ Label quality has been reviewed, where supervised learning is used.
- ☐ Missing values, duplicates, and outliers have been addressed.
- ☐ Schema, feature definitions, and data contracts are documented.
- ☐ Known data limitations are recorded.
- ☐ Sensitive data handling requirements are defined.

3) Baseline and model selection

- ☐ A simple baseline has been established for comparison.
- ☐ Model selection is based on the problem type and operational constraints.
- ☐ The rationale for choosing machine learning over rules is documented.
- ☐ Interpretability requirements have been considered.
- ☐ Resource constraints such as latency, memory, and compute cost are known.

4) Training pipeline controls

- ☐ Training steps are reproducible.
- ☐ Data preprocessing is versioned.
- ☐ Feature engineering logic is documented and repeatable.
- ☐ Training and validation splits are appropriate for the problem.
- ☐ Leakage checks have been performed.
- ☐ Random seeds and dependencies are controlled where applicable.
- ☐ The training environment can be recreated.

5) Evaluation and validation



- ☐ Evaluation metrics are chosen for the real business goal.
- ☐ Accuracy alone is not the only success measure.
- ☐ Precision, recall, false positive rate, calibration, latency, or cost metrics are included as relevant.
- ☐ The model was tested on held-out or otherwise unseen data.
- ☐ Performance is compared against the baseline.
- ☐ Edge cases and failure modes have been reviewed.
- ☐ The model meets minimum thresholds for acceptance.
- ☐ Validation results are reviewed by the appropriate stakeholders.

6) Deployment readiness

- ☐ The deployment pattern is defined: batch, online service, or embedded use.
- ☐ Inference dependencies are known and controlled.
- ☐ Rollout can be limited, staged, or reversed.
- ☐ Rollback steps are documented and tested.
- ☐ Versioning exists for the model, code, and features.
- ☐ Runtime configuration is tracked.
- ☐ The model is deployed behind a control or approval gate if risk is meaningful.

7) Monitoring and drift management

- ☐ Input data quality is monitored in production.
- ☐ Model performance is monitored after deployment.
- ☐ Drift detection is in place for data, concept, or behavior changes.
- ☐ Alert thresholds are defined and actionable.
- ☐ Latency and resource usage are monitored.
- ☐ Business impact is measured, not just technical uptime.
- ☐ Retraining triggers are defined.



- ☐ Manual review or fallback procedures are available if quality drops.

8) Security and governance

- ☐ Access to training data and model artifacts is restricted appropriately.
- ☐ Sensitive features are reviewed for policy or compliance impact.
- ☐ The use case has been assessed for bias or unfair outcomes.
- ☐ Human review requirements are defined for high-impact decisions.
- ☐ Audit logs capture key model actions and changes.
- ☐ Model behavior is explainable enough for the audience that must approve or operate it.
- ☐ The system has an owner responsible for lifecycle management.

9) Operational decision check

Answer these before production approval:

- ☐ Can we define what good looks like in measurable terms?
- ☐ Can we detect when quality is degrading?
- ☐ Can we roll back safely if the model behaves unexpectedly?
- ☐ Are the data inputs stable enough to support continued use?
- ☐ Is the model's output being used within its intended decision scope?
- ☐ Is the operational cost justified by expected value?

10) Go-live criteria

Proceed to production only if all of the following are true:

- ☐ The use case is appropriate for machine learning.
- ☐ Data quality and labels are sufficient.
- ☐ Evaluation meets agreed thresholds.



- ☐ Deployment is versioned and reversible.
- ☐ Monitoring and drift response are in place.
- ☐ Security and governance requirements are satisfied.
- ☐ Stakeholders understand the model's limits.

Quick decision summary

Use machine learning when:

- The task involves prediction, ranking, classification, anomaly detection, or forecasting.
- The data is noisy or too variable for fixed rules.
- Ongoing learning or adaptation is valuable.

Use deterministic software when:

- The logic is stable and fully understood.
- Errors would create unacceptable risk.
- You cannot validate the model's behavior reliably.

Final note

A machine learning system is not just a model. It is a production pipeline with data dependencies, evaluation criteria, operational controls, and lifecycle obligations. Treat it like any other critical system: define success, validate it, monitor it, and be ready to change it safely.